PATENT

UNITED STATES PATENT AND TRADEMARK OFFICE

APPLICANT:

Manfred SCHÖRGHUBER ET AL 1 PCT

SERIAL NO:

10/551,945

GROUP: 3654

FILED:

OCTOBER 5, 2005

FOR:

BUFFER DEVICE FOR A WELDING WIRE AND WELDING UNIT

SUBMISSION OF INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

Hon. Commissioner for Patents P.O. Box 1450 Alexandria, VA 22313-1450

BEST AVAILABLE COPY

Dear Sir:

Attached herewith is the International Preliminary Report on Patentability in the English language.

It is respectfully requested that the foregoing Report be incorporated into the official file of the present patent application.

> Respectfully submitted, Manfred SCHÖRGHUBER ET AL.

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Enclosure: International Preliminary Report on Patentability

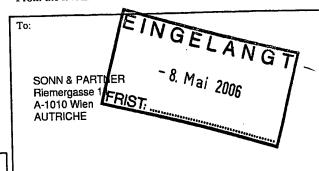
I hereby certify that this correspondence is being deposited with the United States Postal Service as first class mail in an envelope addressed to: Commissioner for Patents, P.O. Box 1450, Alexandria, VA 22313-1450 on May 18, 2006.

PATENT COOPERATION TREATY

From the INTERNATIONAL BUREAU

PCT

NOTIFICATION OF TRANSMITTAL
OF COPIES OF TRANSLATION
OF THE INTERNATIONAL PRELIMINARY REPORT
ON PATENTABILITY
(CHAPTER 1 OR CHAPTER 11
OF THE PATENT COOPERATION TREATY)
(PCT Rules 44bis.3(c) and 72.2)



Date of mailing (day/month/year)
27 April 2006 (27.04.2006)

Applicant's or agent's file reference
R 43283

International application No.
PCT/AT2004/000164

Applicant

FRONIUS INTERNATIONAL GMBH et al

1.	Transmittal of the translation to the applicant.		
		The International Bureau transmits herewith a copy of the English translation of the international preliminary report on patentability (Chapter I).	
		The International Bureau transmits herewith a copy of the English translation of the international preliminary report on	

2. Transmittal of the copy of the translation to the designated or elected Offices.

patentability (Chapter II).

The International Bureau notifies the applicant that copies of that translation have been transmitted to the following designated or elected Offices requiring such translation:

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The following designated or elected Offices, having waived the requirement for such a transmittal at this time, will receive copies of that translation from the International Bureau only upon their request:

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3. Reminder regarding translation into (one of) the official language(s) of the elected Office(s).

The applicant is reminded that, where a translation of the international application must be furnished to an elected Office, that translation must contain a translation of any annexes to the international preliminary report on patentability (Chapter II).

It is the applicant's responsibility to prepare and furnish such translation directly to each elected Office concerned within the applicable time limit (Rule 74.1). See Volume II of the PCT Applicant's Guide for further details.

The International Bureau of WIPO 34, chemin des Colombettes 1211 Geneva 20, Switzerland

Authorized officer

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PATENT COOPERATION TREATY

Translation

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INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

(Chapter II of the Patent Cooperation Treaty)

(PCT Article 36 and Rule 70)

applicant's or agent's file reference	FOR FURTHER A	BOD EUDTUPD ACTION	See Form PCT/IPEA/416	
R 43283			In the day (day (month (mage))	
sternational application No.	International filing da		Priority date (day/month/year)	
PCT/AT2004/00016			28.05.2003	
ternational Patent Classification (IP	C) or national classification and	IPC		
pplicant				
FRONIUS INTERNAT	IONAL GMBH			
This report is the international	onal preliminary examination re	eport, established by this	International Preliminary Examining Authority	
	nitted to the applicant according	sheets, includi	ing this cover sheet.	
2. This REPORT consists of a				
	anied by ANNEXES, comprising	_		
a. (sent to the app	olicant and to the International E	Bureau) a total of 3	sheets, as follows:	
sheets co	ntaining rectifications authorized	rawings which have been d by this Authority (see F	n amended and are the basis for this report and/or Rule 70.16 and Section 607 of the Administrative	
Instruction		d which this Authority C	onsiders contain an amendment that goes beyond	
sheets wi	osure in the international applic	ation as filed, as indicate	ed in item 4 of Box No. I and the Supplemental	
Box.				
b. (sent to the Int	ernational Bureau only) a total o	of (indicate type and num	ber of electronic carrier(s))	
containing a sequence listing an				
related thereto, i	in computer readable form only	, as indicated in the Sup	plemental Box Relating to Sequence Listing (see	
Section 802 of the	he Administrative Instructions).			
4. This report contains indic	ations relating to the following i	tems:		
Box No. I	Basis of the report			
Box No. II	Priority			
Box No. III	Non-establishment of opinion w	vith regard to novelty, inv	entive step and industrial applicability	
Box No. IV	Lack of unity of invention			
Box No. V	Reasoned statement under Artic citations and explanations supp	cle 35(2) with regard to n orting such statement	ovelty, inventive step or industrial applicability;	
Box No. VI	Certain documents cited			
Box No. VII	Certain defects in the internation	onal application		
Box No. VIII	Certain observations on the int	ernational application		
Date of submission of the demand		Date of completion of	of this report	
Date of submission of the committee				
Name and mailing address of the IPEA/EP		Authorized officer		
Ivame and maining address of the	11. an of the			
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INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No.
PCT/AT2004/000164

	The second				
Box No. I	Basis of the report	of configuration in the language in which it was filed, unless otherwise			
With regard to the language, this report is based on the international application in the language in which it was filed, unless otherwise indicated under this item. This report is based on translations from the original language into the following language.					
	This report is based on translations from the original language which is the language of a translation furnished for the purpose.	into the following language			
	international search (Rule 12.3 and 23.1(b))				
	publication of the international application (Rule 12.4)				
İ	international preliminary examination (Rule 55.2 and/				
recei	nregard to the elements of the international application, this iving Office in response to an invitation under Article 14 ar report):	report is based on (replacement sheets which have been furnished to the e referred to in this report as "originally filed" and are not annexed to			
	the international application as originally filed/furnished				
	the description:	as originally filed/furnished			
İ	pages 1-23				
Ì	pages*	received by this Authority on			
	pages*	received by this Authority on			
	the claims:	as originally filed/furnished			
	nos.	as amended (together with any statement) under Article 19 15.11.2004 with letter			
1	nos.*	15.11.2004 with letter			
Ì	nos.* 1-16	received by this Authority on of 11.11.2004			
	nos.*	received by this Authority on			
	the drawings:	as originally filed/furnished			
	sheets 1/10-10/10				
	sheets*	received by this Authority on			
	sheets*	received by this Authority on			
1 [a sequence listing and/or any related table(s) - see Supp	lemental Box Relating to Sequence Listing.			
3.	The amendments have resulted in the cancellation of:				
	the description, pages				
	the claims, nos.				
	the drawings, sheets/figs				
	the sequence listing (specify):				
1	any table(s) related to sequence listing (specify):				
4. [mendments annexed to this report and listed below had not been made, since as filed, as indicated in the Supplemental Box (Rule 70.2(c)).			
	the description, pages				
	the drawings, sheets/figs				
-	the sequence listing (specify):				
	any table(s) related to sequence listing (specify)				
	If item 4 applies, some or all of those sheets may be market				

International application No.
PCT/AT2004/000164

Box No. V	leasoned statement under itations and explanations	rticle 35(2) with regard to novelty, inventive step or industrial applicability; apporting such statement	
Statement Novelty (N		3, 5, 6, 8, 9, 11, 13-16 1, 2, 4, 7, 10, 12	_ YES _ NO
Inventive s	tep (IS) Clain	1 4 7 10 12	_ YES _ NO
Industrial	applicability (IA) Clair	s <u>1-16</u>	YES

- 2. Citations and explanations (Rule 70.7)
 - This report makes reference to the following documents:

D1: DE 38 27 508 A (KUKA SCHWEISSANLAGEN & ROBOTER) 15 February 1990 (1990-02-15)

- 2. The application fails to meet the requirements of PCT Article 6 because claim 1 is not clear.
- 2.1 The phrase "a wire guide tube with a substantially larger cross-section than a cross-section of the wire core" in claim 1 is vague and unclear and causes the reader to be uncertain of the meaning of the technical feature involved. Consequently, the definition of the subject matter of this claim is not clear (PCT Article 6).
 - 3. Irrespective of the aforementioned lack of clarity, the subject matter of claims 1, 2, 4, 7, 10 and 12 is not novel within the meaning of PCT Article 33(2), and the requirements of PCT Article 33(1) are therefore not met.
 - $3.1\,\,\,\,\,\,$ D1 discloses (the references in parentheses are to

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Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

D1):

buffer device (4) for a welding wire (2) wherein a wire buffer (4) is situated between a wire advance device (6) on a welding device (7) and an additional wire advance device (3), and wherein a welding wire (2) is guided between the two wire advance devices (3, 6) in a wire core (8), and the wire buffer (4) is designed in such a way that one end (5) of the wire core (8) is fixed and the other end (4) is free to move, and wherein the wire core (8) with the welding wire (2) is provided in a freely moveable manner in a wire guide tube (10) that has a larger cross-section than the cross-section of the wire core (8), and wherein the storage volume of the wire buffer (4) is defined by the cross-section and the length of the substantially larger wire guide tube (10) (column 3, lines 14-42, figure). The subject matter of claim 1 is therefore not novel within the meaning of PCT Article 33(2).

3.2 D1 discloses a wire core (8) that is fixed in the region of the welding device (7) (claim 2). In addition, D1 discloses a wire guide tube (10) that is provided in a tube package (5) (claim 4). In addition, D1 discloses a buffer device (4) wherein the wire guide tube (10) is provided outside of tube package (5) (claim 7). In addition, D1 discloses means for detecting the fill level of the welding wire of the wire buffer magazine, longitudinal movement of the wire core being detected by the detection means (column 3, line 60)

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Box No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

to column 4, line 12; reference signs 13 and 14, figure) (claim 10). In addition, D1 describes a buffer device (4) in which the wire buffer (4) can be replaced without the use of tools (claim 12).

- 4. The present application fails to meet the requirements of PCT Article 33(1) because the subject matter of claim 3 does not involve an inventive step within the meaning of PCT Article 33(3).
- 4.1 The subject matter of claim 3 consists of the selection of the diameter of the wire guide tube and the outer diameter of the wire core. Such a selection, however, can be regarded as inventive only if it has unexpected effects or properties in relation to the remainder of the range.

 Effects or properties of this type have not, however, been specified in the application. The subject matter of claim 3 therefore does not involve an inventive step.
 - 5. The combination of features in dependent claims 5, 6, 8, 9, 11 and 13 to 16 is neither known nor obvious from the available prior art.

 The reasons for this are as follows:

 The combination of features in dependent claims 5, 6, 8, 9, 11 and 13 to 16 is not known from the prior art. Furthermore, a person skilled in the art is not prompted by any of the prior art documents to design a wire guide tube according to claim 5 and/or a wire guide tube with additional

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Box No. V

Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

lines according to claim 6 and/or a wire guide tube according to claim 8 and/or according to claim 9 and/or according to claim 11 and/or according to claim 14. Moreover, a person skilled in the art is not prompted by any of the prior art documents to design a terminating device according to claim 13. Moreover, a person skilled in the art is not prompted by any of the prior art documents to design a welding system according to claim 15 and/or claim 16.

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